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AGREEMENT

CONCERNING THE ADOPTION OF UNIFORM CONDITIONS OF APPROVAL AND RECIPROCAL RECOGNITION OF APPROVAL FOR MOTOR VEHICLE EQUIPMENT AND PARTS

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UNIFORM PROVISIONS CONCERNING THE APPROVAL OF MOTOR VEHICLE HEADLAMPS EMITTING AN ASYMMETRICAL PASSING BEAM OR A DRIVING BEAM OR BOTH AND EQUIPPED WITH HALOGEN FILAMENT LAMPS (H_1, H_2, H_3, HB_3, HB_4 and/ or H_7)

UNITED NATIONS

Regulation No. 8

UNIFORM PROVISIONS CONCERNING THE APPROVAL OF MOTOR VEHICLE HEADLAMPS EMITTING AN ASYMMETRICAL PASSING BEAM OR A DRIVING BEAM OR BOTH AND EQUIPPED WITH HALOGEN FILAMENT LAMPS
(H_1, H_2, H_3, HB_3, HB_4 and/or H_7)

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A. ADMINISTRATIVE PROVISIONS

SCOPE [1]

This Regulation applies to motor vehicle headlamps which may incorporate lenses of glass or plastic material.

1. DEFINITIONS

For the purpose of this Regulation,

1.1. "Lens" means the outermost component of the headlamp (unit) which transmits light through the illuminating surface;

1.2. "Coating" means any product or products applied in one or more layers to the outer face of a lens;

1.3. "Headlamps of different types" are headlamps which differ in such essential respects as:

1.3.1. the trade name or mark;

1.3.2. the characteristics of the optical system;

1.3.3. the inclusion or elimination of components capable of altering the optical effects by reflection, refraction, absorption and/or deformation during operation. However, the fitting or elimination of filters designed solely to change the colour of the beam and not its light distribution shall not constitute a change in the type;

1.3.4. suitability for right-hand or left-hand traffic or for both traffic systems;

1.3.5. the kind of beam produced (passing beam, driving beam or both);

1.3.6. the holder intended to accommodate the filament lamp (or lamps) of one of the categories H_1 H_2 H_3 HB_3, HB_4 and/or H_7; [2]

1.3.7. the materials constituting the lenses and coating, if any.

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[1] Nothing in this Regulation shall prevent a Party to the Agreement applying this Regulation from prohibiting the combination of a headlamp incorporating a lens of plastic material approved under this Regulation with a mechanical headlamp-cleaning device (with wipers).

[2] "Type of lamp" ("lamp type") should not be confused with "category of lamp" ("lamp category"). This Regulation concerns headlamps using halogen filament lamps of categories H_1, H_2, H_3, HB_3, HB_4, and/or H_7. These categories of filament lamps differ essentially in their design and, more particularly, in the cap. They are not interchangeable, but within one filament lamp category there may normally be several types.

2. APPLICATION FOR APPROVAL OF A HEADLAMP [3]

2.1. The application for approval of a headlamp shall be submitted by the owner of the trade name or mark or by his duly accredited representative. It shall specify:

2.1.1. whether the headlamp is intended to provide both a passing beam and driving beam or only one of these beams;

2.1.2. whether, if the headlamp is intended to provide a passing beam, it is designed for both left-hand and right-hand traffic or for either left-hand or right-hand traffic only;

2.1.3. the colour of the beam emitted by the headlamp;

2.2. Every application shall be accompanied by:

2.2.1. drawings in triplicate in sufficient detail to permit identification of the type and representing a frontal view of the headlamp, with details of lens ribbing if any, and the cross-section; the drawings shall indicate the space reserved for the approval mark;

2.2.2. a brief technical specification;

2.2.3. two samples of the type of headlamp;

2.2.4. for the test of plastic material of which the lenses are made:

2.2.4.1. thirteen lenses:

2.2.4.1.1. six of these lenses may be replaced by six samples of material at least 60 x 80 mm in size, having a flat or convex outer surface and a substantially flat area (radius of curvature not less than 300 mm) in the middle measuring at least 15 x 15 mm;

2.2.4.1.2. every such lens or sample of material shall be produced by the method to be used in mass production;

2.2.4.2. a reflector to which the lenses can be fitted in accordance with the manufacturer's instructions.

2.3. The materials making up the lenses and coatings, if any, shall be accompanied by the test report of the characteristics of these materials and coatings if they have already been tested.

2.4. The competent authority shall verify the existence of satisfactory arrangements for ensuring effective control of the conformity of production before type approval is granted.

3. MARKINGS [4]

3.1. Headlamps submitted for approval shall bear the trade name or mark of the applicant.

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[3] Application for approval of a filament lamp: see Regulation No. 37.

[4] In the case of headlamps designed to meet the requirements of traffic moving on one side of the road only (either right or left), it is further recommendad that the area which can be occulted to prevent discomfort to users in a country where traffic moves on the side of the road opposite to that of the country for which the headlamp was designed should be outlined indelibly on the front lens. This marking is not necessary, however, where the area is clearly apparent from the design.

3.2. They shall comprise, on the lens and on the main body, [5] spaces of sufficient size for the approval mark and the additional symbols referred to in paragraph 4; these spaces shall be indicated on the drawings referred to in paragraph 2.2.1. above.

3.3. Headlamps designed to satisfy the requirements of both right-hand and left-hand traffic shall bear markings indicating the two settings of the optical unit of the vehicle or of the filament lamp on the reflector; these markings shall consist of the letters "R/D" for the position for right-hand traffic and the letters "L/G" for the position for left-hand traffic.

4. APPROVAL

4.1. General

4.1.1. If all the samples of a type of headlamp submitted in pursuance of paragraph 2. above meet the requirements of this Regulation, approval shall be granted.

4.1.2. Where grouped, combined or reciprocally incorporated lamps satisfy the requirements of more than one Regulation, a single international approval mark may be affixed provided that each of the grouped, combined or reciprocally incorporated lamps satisfies the provisions applicable to it.

This requirement shall not apply to headlamps fitted with a two-filament bulb when a single beam is approved.

4.1.3. An approval number shall be assigned to each type approved. Its first two digits (at present 04) shall indicate the series of amendments incorporating the most recent major technical amendments made to the Regulation at the time of issue of the approval. The same Contracting Party shall not assign the same number to another type of headlamp covered by this Regulation, except if the approval is extended to a device which only differs from the already approved device by the colour of the light emitted.

4.1.4. Notice of approval or of extension or refusal or withdrawal of approval or production definitely discontinued of a type of headlamp pursuant to this Regulation shall be communicated to the Parties to the 1958 Agreement applying this Regulation by means of a form conforming to the model in annex 1 to this Regulation.

4.1.5. in addition to the mark prescribed in paragraph 3.1. an approval mark as described in paragraphs 4.2. and 4.3. below shall be affixed in the spaces referred to in paragraph 3.2. above to every headlamp conforming to a type approved under this Regulation.

4.2. Composition of the approval mark

The approval mark shall consist of:

4.2.1. an international approval mark, comprising:

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[5] If the lens cannot be detached from the main body of the headlamp a space on the lens shall be sufficient.

4.2.1.1. a circle surrounding the letter 'E' followed by the distinguishing number of the country which has granted approval; [6]

4.2.1.2. the approval number prescribed in paragraph 4.1.3. above.

4.2.2. The following additional symbol or symbols:

4.2.2.1. on headlamps meeting left-hand traffic requirements only, a horizontal arrow pointing to the right of an observer facing the headlamp, i.e. to the side of the road on which traffic moves;

4.2.2.2. on headlamps designed to meet the requirements of both traffic systems by means of an appropriate adjustment of the setting of the optical unit or the filament lamp, a horizontal arrow with a head at each end, the heads pointing respectively to the left and to the right;

4.2.2.3. on headlamps meeting the requirements of this Regulation in respect of the passing beam only, the letters 'HC';

4.2.2.4. on headlamps meeting the requirements of this Regulation in respect of the driving beam only, the letters 'HR';

4.2.2.5. on headlamps meeting the requirements of this Regulation in respect of both the passing beam and the driving beam, the letters 'HCR';

4.2.2.6. on headlamps incorporating a lens of plastic material, the group of letters "PL" to be affixed near the symbols prescribed in paragraphs 4.2.2.3. to 4.2.2.5. above;

4.2.2.7. on headlamps meeting the requirements of this Regulation in respect of the driving beam, an indication of the maximum luminous intensity expressed by a reference mark as defined in paragraph 6.3.2.1.2. below, placed near the circle surrounding the letter 'E'; in the case of reciprocally incorporated headlamps, indication of the maximum luminous intensity of the driving beams as a whole shall be expressed as above.

4.2.3. In every case the relevant operating mode used during the test procedure according to paragraph 1.1.1.1. of annex 5 and the allowed voltage(s) according to paragraph 1.1.1.2. of annex 5 shall be stipulated on the approval certificate and on the communication form transmitted to the countries which are Contracting Parties to the Agreement and which apply this Regulation. In the corresponding cases the device shall be marked as follows:

4.2.3.1. on headlamps meeting the requirements of this Regulation which are so designed that the filament of the passing beam shall not be lit simultaneously with that of any other lighting function with which it may be reciprocally incorporated, an oblique stroke (/) shall be placed behind the passing lamp symbol in the approval mark.

4.2.3.2. on headlamps meeting the requirements of annex 5 to this Regulation only when supplied with a voltage

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[6] 1 for Germany, 2 for France, 3 for Italy, 4 for the Netherlands, 5 for Sweden, 6 for Belgium, 7 for Hungary, 8 for the Czech and Slovak Federal Republic, 9 for Spain, 10 for Yugoslavia, 11 for the United Kingdom, 12 for Austria, 13 for Luxembourg, 14 for Switzerland, 15 vacant, 16 for Norway, 17 for Finland, 18 for Denmark, 19 for Romania, 20 for Poland, 21 for Portugal and 22 for the Russian Federation. Subsequent numbers shall be assigned to other countries in the chronological order in which they ratify or accede to the Agreement concerning the Adoption of Uniform Conditions of Approval and Reciprocal Recognition of Approval for Motor Vehicle Equipment and Parts, and the numbers thus assigned shall be communicated by the Secretary-General of the United Nations to the Contracting Parties to the Agreement.

of 6 V or 12 V, a symbol consisting of the number 24 crossed out by an oblique cross (X) shall be placed near the filament lamp holder.

4.2.4. The two digits of the approval number (at present 04) which indicate the series of amendments incorporating the most recent major technical amendments made to the Regulation at the time of issue of the approval and, if necessary, the required arrow may be marked close to the above additional symbols.

4.2.5. The marks and symbols referred to in paragraphs 4.2.1. and 4.2.2. shall be clearly legible and indelible even when the headlamp is mounted on the vehicle.

4.3. Arrangement of the approval mark

4.3.1. Independent lamps

Annex 3, figures 1 to 9, gives examples of arrangements of the approval marks with the above-mentioned additional symbols.

4.3.2. Grouped, combined or reciprocally incorporated lamps

4.3.2.1. Where grouped, combined or reciprocally incorporated lamps have been found to comply with the requirements of several Regulations, a single international approval mark may be affixed, consisting of a circle surrounding the letter "E" followed by the distinguishing number of the country which has granted the approval, and an approval number. This approval mark may be located anywhere on the grouped, combined or reciprocally incorporated lamps, provided that:

4.3.2.1.1. it is visible after their installation,

4.3.2.1.2. no part of the grouped, combined or reciprocally incorporated lamps that transmits light can be removed without at the same time removing the approval mark.

4.3.2.2. The identification symbol for each lamp appropriate to each Regulation under which approval has been granted, together with the corresponding series of amendments incorporating the most recent major technical amendments to the Regulations at the time of issue of the approval and, if necessary, the required arrow shall be marked:

either

4.3.2.2.1. on the appropriate light-emitting surface,

or

4.3.2.2.2. in a group, in such a way that each of the grouped, combined or reciprocally incorporated lamps may be clearly identified (see four examples shown in annex 3).

4.3.2.3. The size of the components of a single approval mark shall not be less than the minimum size required for the smallest of the individual marks under which approval has been granted.

4.3.2.4. An approval number shall be assigned to each type approved. The same Contracting Party may not assign the same number to another type of grouped, combined or reciprocally incorporated lamps covered by this Regulation.

4.3.2.5. Annex 3, figure 10, of this Regulation gives examples of arrangements of approval marks for grouped, combined or reciprocally incorporated lamps with all the above-mentioned additional symbols.

4.3.3. Lamps, the lens of which is used for different types of headlamps and which may be reciprocally incorporated or grouped with other lamps

The provisions laid down in paragraph 4.3.2. above are applicable.

4.3.3.1. In addition where the same lens is used, the latter may bear the different approval marks relating to the different types of headlamps or units of lamps, provided that the main body of the headlamp, even if it cannot be separated from the lens, also comprises the space described in paragraph 3.2. above and bears the approval marks of the actual functions.

If different types of headlamps comprise the same main body, the latter may bear the different approval marks.

4.3.3.2. Annex 3, figure 11, of this Regulation gives examples of arrangements of approval marks corresponding to that case.

B. TECHNICAL REQUIREMENTS FOR HEADLAMPS [7]

5. GENERAL SPECIFICATIONS

5.1. Each sample shall conform to the specifications set forth in paragraphs 6. to 8. below.

5.2. Headlamps shall be so made as to retain their prescribed photometric characteristics and to remain in good working order when in normal use, in spite of the vibrations to which they may be subjected.

5.2.1. Headlamps shall be fitted with a device enabling them to be so adjusted on the vehicle as to comply with the rules applicable to them. Such a device need not be fitted on components in which the reflector and the lens cannot be separated provided the use of such components is confined to vehicles on which the headlamp setting can be adjusted by other means. Where a headlamp providing a driving beam and a headlamp providing a passing beam, each equipped with its own filament lamp, are assembled to form a composite unit, the adjusting device shall enable each optical system individually to be duly adjusted. However, this shall not apply to headlamp assemblies whose reflectors are indivisible. For this type of assembly, the requirements of paragraph 6. shall apply.

5.3. The components by which the filament lamp(s) is/are fixed to the reflector shall be so made that, even in darkness, the filament lamp(s) can be fixed in no other position but the correct one. [8]

The filament lamp-holder shall conform to the dimensional characteristics as given in the following data sheets of IEC Publication 61-2:

Filamentlamps	Holder	Data sheets
H_1	P 14. 5s	7005-46-3
H_2	X 5111	7005-99-2
H_3	PK 22s	7005-47-1
HB_3	P 20d	7005-31-1
HB_4	P 22d	7005-32-1
H_7	PX 26d	7005-5-1

[7] Technical requirements for filament lamps: see Regulation No. 37.

[8] A headlamp is regarded as satisfying the requirements of this paragraph if the filament lamp can easily be fitted into the headlamp and the positioning lugs can be correctly fitted into their slots even in darkness.

5.4. Headlamps designed to satisfy the requirements of both right-hand and left-hand traffic may be adapted for traffic on a given side of the road either by an appropriate initial setting when fitted on the vehicle or by selective setting by the user. Such initial or selective setting may consist, for example, of fixing either the optical unit at a given angle on the vehicle or the filament lamp at a given angle in relation to the optical unit. In all cases, only two precise setting positions, one for right-hand and one for left-hand traffic, shall be possible, and the design shall preclude inadvertent shifting of the headlamp from one position to the other or its setting in an intermediate position. Where two different setting positions are provided for the filament lamp, the components attaching the filament lamp to the reflector must be so designed and made that, in each of its two settings, the filament lamp will be held in position with the precision required for headlamps intended for traffic on only one side of the road. Conformity with the requirements of this paragraph shall be verified visually and, where necessary, by a test fitting.

5.5. On headlamps designed to provide alternately a driving beam and a passing beam, any mechanical, electro-mechanical or other device incorporated in the headlamp for switching from one beam to the other [9] must be so constructed that:

5.5.1. the device is strong enough to be worked 50,000 times without suffering damage despite the vibration to which it may be subjected in normal use;

5.5.2. in the case of failure it is possible to obtain the passing beam automatically;

5.5.3. either the passing beam or the driving beam can always be obtained without any possibility of the mechanism stopping in between the two positions;

5.5.4. the user cannot, with ordinary tools, change the shape or position of the moving parts.

5.6. Complementary tests shall be done according to the requirements of annex 5 to ensure that in use there is no excessive change in photometric performance.

5.7. If the lens of the headlamp is of plastic material, tests shall be done according to the requirements of annex 6.

6. ILLUMINATION

6.1. General provisions

6.1.1. Headlamps shall be so made that with suitable H1, H2, H3, HB3, HB4 and/ or H7 filament lamps they provide adequate illumination without dazzle in the case of the passing beam and good illumination in the case of the driving beam.

6.1.2. The illumination produced by the headlamp shall be checked on a vertical screen set at a distance of 25 m in front of the headlamp and at right angles to its axis (see annex 4).

6.1.3. The headlamps shall be checked by means of (a) standard (reference) filament lamp(s) designed for a rated voltage of 12 V, any selective-yellow filters [10] being replaced by geometrically identical uncoloured filters with a transmission factor of at least 80 per cent. During the checking of the headlamp the voltage at the terminals of the filament lamp must be regulated so as to obtain the following characteristics:

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[9] These provisions shall not apply to the control switch.

[10] These filters shall consist of all the components, including the lens, which are intended to colour the light.

Filament lamps	Approximate supply voltage (in V) for measurement	Light flux (in lumens)
H_1	12	1 150
H_2	12	1 300
H_3	12	1 100
HB_3	12	1 300
HB_4	12	825
H_7	12	1 100

The headlamp shall be deemed satisfactory if the photometric requirements are met with at least one standard (reference) 12-volt filament lamp which may be supplied with the headlamp.

6.1.4. The dimensions determining the position of the filament inside the standard filament lamp are shown on the relevant data sheet of Regulation No. 37.

6.1.5. The bulb of the standard filament lamp must be of such optical shape and quality that it does not cause any reflection or refraction adversely affecting the light distribution. Compliance with this requirement must be checked by measuring the light distribution obtained when a standard headlamp is fitted with the standard (reference) filament lamp.

6.2. Provisions regarding passing beams

6.2.1. The passing beam must produce a sufficiently sharp "cut-off" to permit satisfactory adjustment with its aid. The "cut-off" must be a horizontal straight line on the side opposite to the direction of traffic for which the headlamp is intended; on the other side it must extend neither beyond the broken line HV H_1, H_4 formed by a straight line HV H_1 standing at an angle of 45° to the horizontal and a straight line H_1 H_4 lying 25 cm above the straight line hh, nor beyond the straight line HV H_3, inclined at an angle of 15° above the horizontal (see annex 4). A "cut-off" extending beyond both line HV H_2 and line H_2 H_4 and resulting from a combination of the above two possibilities shall in no circumstances be permitted.

6.2.2. The headlamp shall be so aimed that:

6.2.2.1. in the case of headlamps designed to meet the requirements of right-hand traffic, the "cut-off"on the left half of the screen [11] is horizontal and, in the case of headlamps designed to meet the requirements of left-hand traffic, the "cut-off" on the right half of the screen is horizontal;

6.2.2.2. this horizontal part of the "cut-off" is situated on the screen 25 cm below the line hh (see annex 4);

6.2.2.3. the "elbow" of the "cut-off" is on line vv.[12]

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[11] The test screen must be sufficiently wide to allow examination of the "cut-off" over a range of at least 5° each side of the line vv.

[12] If, in the case of a headlamp designed to satisfy the requirements of this Regulation with respect to the passing beam only, the focal axis diverges appreciably from the general direction of the beam, or if, whatever the type of headlamp (passing only or combined passing and driving), the beam does not have a "cut-off" with a clear "elbow", the lateral adjustment shall be affected in the manner which best satisfies the requirements for illumination at points 75 R and 50 R for right-hand traffic and at points 75 L and 50 L for left-hand traffic.

6.2.3. When so aimed, the headlamp need, if its approval is sought solely for a passing beam, [13] comply only with the requirements referred to in paragraphs 6.2.5. to 6.2.7. below; if it is intended to provide both a passing beam and a driving beam it shall comply with the requirements referred to in paragraphs 6.2.5. to 6.2.7. and 6.3.

6.2.4. Where a headlamp so aimed does not meet the requirements referred to in paragraphs 6.2.5. to 6.2.7. and 6.3. its alignment may be changed, provided that the axis of the beam is not laterally displaced by more than 1° (=44 cm) to the right or left [14]. To facilitate alignment by means of the "cut-off", the headlamp may be partially occulted in order to sharpen the "cut-off".

6.2.5. The illumination produced on the screen by the passing beam shall meet the following requirements:

Point on measuring screen				Required illumination in lux
Headlamps for right-hand traffic		Headlamps for left-hand traffic		
Point B	50 L	Point B	50 R	≤ 0.4
" 75	R	" 75	L	≥ 12
" 75	L	" 75	R	≤ 12
" 50	L	" 50	R	≤ 15
" 50	R	" 50	L	≥ 12
" 50	V	" 50	V	≥ 6
" 25	L	" 25	R	≥ 2
" 25	R	" 25	L	≥ 2
Any point in zone III				≤ 0.7
Any point in zone IV				≥ 3
Any point in zone I				≤ 2 x (E_{50R} or E_{50L})*

* E_{50R} and E_{50L} are the illuminations actually measured.

6.2.6. There shall be no lateral variations detrimental to good visibility in any of the zones I, II, III and IV.

6.2.7. The illumination values in zones "A" and "B" as shown in figure C in annex 4 shall be checked by the measurement of the photometric values of points 1 to 8 on this figure; these values shall lie within the following limits:

0.7 lux ≥ 1, 2, 3. 7 ≥ 0.1 lux
0.7 lux ≥ 4, 5, 6, 8 ≥ 0.2 lux

[13] A headlamp designed to emit a passing beam may incorporate a driving beam not complying with this specification.

[14] The limit of re-alignment of 1° towards the right or left is not incompatible with upward or downward vertical re-alignment. The latter is limited only by the requirements of paragraph 6.3.; however, the horizontal part of the "cut-off" should not extend beyond the line hh (the provisions of paragraph 6.3. are not applicable to headlamps intended to meet the requirements of tnis Regulation for the passing beam only).

6.2.8. Headlamps designed to meet the requirements of both right-hand and left-hand traffic must in each of the two setting positions of the optical unit or of the filament lamp, meet the requirements set forth above for the corresponding direction of traffic.

6.3. Provisions regarding driving beams

6.3.1. In case of a headlamp designed to provide a driving beam and a passing beam, measurements of the illumination produced on the screen by the driving beam shall be taken with the same headlamp alignment as for measurements under paragraphs 6.2.5. to 6.2.7. above; in the case of a headlamp providing a driving beam only, it shall be so adjusted that the area of maximum illumination is centred on the point of intersection of the lines hh and vv; such a headlamp need meet only the requirements referred to in paragraph 6.3.

6.3.2. The illumination produced on the screen by the driving beam shall meet the following requirements:

6.3.2.1. the point of intersection (HV) of the lines hh and vv shall be situated within the isolux representing 80 per cent of maximum illumination. This maximum value (E_M) shall be not less than 48 lux. The maximum value shall in no case exceed 240 lux; moreover, in the case of a combined passing and driving headlamp, this maximum value shall not be more than 16 times the illumination measured for the passing beam at point 75 R (or 75 L).

6.3.2.1.1. the maximum luminous intensity (I_M) of the driving beam expressed in thousands of candelas shall be calculated by means of the formula:

$$I_M = 0.625\ E_M$$

6.3.2.1.2. the reference mark (I'_M) indicating this maximum intensity and referred to in paragraph 4.2.2.7. above shall be obtained by means of the formula:

$$I'_M = \frac{I_M}{3} = 0.208\ E_M$$

this value shall be rounded to whichever is the nearest of the following: 7.5, 10, 12.5, 17.5, 20, 25, 27.5, 30, 37.5, 40, 45, 50.

6.3.2.2. Starting from point HV, horizontally to the right and left the illumination shall be not less than 24 lux up to a distance of 1.125 m and not less than 6 lux up to a distance of 2.25 m.

6.4. The screen illumination values referred to in paragraphs 6.2.5. to 6.2.7. and 6.3. above shall be measured by means of a photoreceptor, the effective area of which shall be contained within a square of 65 mm side.

7. REQUIREMENTS CONCERNING COLOURED LENSES AND FILTERS

7.1. Approval may be obtained for headlamps emitting either white or selective-yellow light with a filament lamp. Expressed in CIE thrichromatic coordinates, the corresponding colorimetric characteristics are as follows:

Selective-yellow filter (screen or lens)

Limit towards red	$y \geq 0.138 + 0.580\ x$
Limit towards green	$y \leq 1.29\ x - 0.100$
Limit towards white	$y \geq -x + 0.966$
Limit towards spectral value	$y \leq -x + 0.992$

which can also be expressed as follows:

dominant wave-length:	575-585 nm
purity factor:	0.90- 0.98

The transmission factor must be ≥ 0.78 when determined by means of a source of light with a colour temperature of 2856 K [15].

7.2. The filter must be part of the headlamp, and must be attached to it in such a way that the user cannot remove it either inadvertently or, with ordinary tools, intentionally.

8. GAUGING DISCOMFORT

The discomfort caused by the passing beam of headlamps shall be gauged [16]

9. STANDARD HEADLAMP [17]

A headlamp shall be deemed to be a standard (reference) headlamp if it

9.1. satisfies the above-mentioned requirements for approval;

9.2. has an effective diameter of not less than 160 mm;

9.3. provides with a standard filament lamp, at the various points and in the various zones referred to in paragraph 6.2.5., illumination equal to:

9.3.1. not more than 90 per cent of the maximum limits and

9.3.2. not less than 120 per cent of the minimum limits prescribed in the table in paragraph 6.2.5.

10. OBSERVATION CONCERNING COLOUR

Since any approval under this Regulation is granted, pursuant to paragraph 7.1. above, to a type of headlamp emitting either white light or selective-yellow light, article 3 of the Agreement to which the Regulation is annexed shall not prevent the Contracting Parties from prohibiting headlamps emitting a beam of white or selective-yellow light on vehicles registered by them.

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[15] Corresponding to illuminant A of the International Commission on Illumination (CIE).

[16] This requirement will be the subject of a recommendation for the benefit of administrations.

[17] Different values may be accepted provisionally. In the absence of final specifications, the use of an approved headlamp is recommended.

C. FURTHER ADMINISTRATIVE PROVISIONS

11. MODIFICATION AND EXTENSION OF APPROVAL OF A TYPE OF HEADLAMP

11.1. Every modification of the headlamp type shall be notified to the administrative department which approved the type of headlamp. The department may then either:

11.1.1. consider that the modifications made are unlikely to have an appreciable adverse effect and that in any case the headlamp still complies with the requirements; or

11.1.2. require a further test report from the technical service responsible for conducting the tests.

11.2. Confirmation or refusal of approval, specifying the alterations, shall be communicated by the procedure specified in paragraph 4.1.4. above to the Parties to the Agreement applying this Regulation.

11.3. The competent authority issuing the extension of approval shall assign a series number for such an extension and inform thereof the other Parties to the 1958 Agreement applying this Regulation by means of a communication form conforming to the model in annex 1 to this Regulation.

12. CONFORMITY OF PRODUCTION

12.1. Every headlamp bearing an approval mark provided for in this Regulation shall conform to the approved type and meet the photometric requirements set out above. Compliance with this provision shall be verified in accordance with annex 2 and paragraph 3 of annex 5 to this Regulation and if applicable paragraph 3 of annex 6 to this Regulation.

12.2. Existing approvals granted under this Regulation before 6 July 1986 shall remain valid.

13. PENALTIES FOR NON-CONFORMITY OF PRODUCTION

13.1. The approval granted in respect of a type of headlamp pursuant to this Regulation may be withdrawn if the requirements are not complied with or if a headlamp bearing the approval mark does not conform to the type approved.

13.2. If a Contracting Party to the Agreement applying this Regulation withdraws an approval it has previously granted, it shall forthwith so notify the other Contracting Parties applying this Regulation, by means of a communication form conforming to the model in annex 1 to this Regulation.

14. PRODUCTION DEFINITELY DISCONTINUED

If the holder of the approval completely ceases to manufacture a type of headlamp approved in accordance with this Regulation, he shall so inform the authority which granted the approval. Upon receiving the relevant communication, that authority shall inform thereof the other Parties to the 1958 Agreement applying this Regulation by means of a communication form conforming to the model in annex 1 to this Regulation.

15. NAMES AND ADDRESSES OF TECHNICAL SERVICES RESPONSIBLE FOR CONDUCTING APPROVAL TESTS AND OF ADMINISTRATIVE DEPARTMENTS

The Parties to the 1958 Agreement which apply this Regulation shall communicate to the United Nations Secretariat the names and addresses of the technical services responsible for conducting approval tests and of the administrative departments which grant approval and to which forms certifying approval or extension or refusal or withdrawal of approval, or production definitely discontinued, issued in other countries, are to be sent.

Annex 1

COMMUNICATION

(maximum format: A4 (210 x 297)

issued by: Name of Administration:
.....
.....
.....

concerning 2/ APPROVAL GRANTED
APPROVAL EXTENDED
APPROVAL REFUSED
APPROVAL WITHDRAWN
PRODUCTION DEFINITELY DISCONTINUED

of a type of headlamp pursuant to Regulation No. 8

Approval No. ..... Extension No. .....

1. Trade name or mark of headlamp: .....
2. Manufacturer's name for the type of headlamp: .....
3. Manufacturer's name and address: .....
4. If applicable, name and address of the manufacturer's representative: .....

   .....
5. Submitted for approval on: .....
6. Technical Service responsible for conducting approval tests: .....
7. Date of report; issued by that service: .....
8. Number of report; issued by that service: .....

9. Brief description:

   Category as described by the relevant marking: 3/ .....

   .....

   Number and category(ies) of filament lamp or lamps: .....

   .....

   Colour of light emitted: white/selective/yellow: 2/ .....

   .....

10. Position of the approval mark: .....

11. Reason(s) for extension (if applicable): .....

12. Approval granted/extended/refused/withdrawn: 2/ .....

13. Place: .....

14. Date: .....

15. Signature: .....

16. The list of documents deposited with the Administrative Service which has granted approval is annexed to this communication and may be obtained on request.

1/ Distinguishing number of the country which has granted/extended/refused/withdrawn approval (see approval provisions in the Regulations).

2/ Strike out what does not apply.

3/ Indicate the appropriate marking selected from the list below:

HC, HC, HC, HR, HR PL, HCR, HCR, HCR, HC/R, HC/R, HC/R, HC/, HC/, HC/,
---> <---> -----> <----> ------> <-----> ----> <--->

HC PL, HC PL, HC PL, HCR PL, HCR PL, HCR PL, HC/R PL, HC/R PL, HC/R PL,
--------> <------> ----------> <----------> ----------> <----------->

HC/PL, HC/PL, HC/PL.
-------> <------->

Annex 2

VERIFICATION OF CONFORMITY OF PRODUCTION OF HEADLAMPS EQUIPPED WITH H_1, H_2, H_3, HB_3, HB_4, AND/OR H_7 FILAMENT LAMPS

1. Headlamps bearing an approval mark shall conform to the approved type.

2. The requirement of conformity shall be deemed satisfied in the mechanical and geometrical respects if the discrepancies do not exceed inevitable manufacturing errors.

3. As regards photometric performance, the conformity of headlamps of a mass-produced series will not be contested if, during photometric tests of any headlamp selected at random and equipped with a standard (reference) filament lamp:

3.1. none of the values measured deviates unfavourably by more than 20 per cent from the prescribed value (for values B50 R or L and zone III, the maximum unfavourable deviation may be 0.2 lux (B50 R or L), or 0.3 lux (zone III));

3.2. or if

3.2.1. for the passing beam, the prescribed values are met at HV (with a tolerance of 0.2 lux) and at least one point within the area delimited on the measuring screen (at 25 m) by a circle 15 cm in radius around points B50 R or L (with a tolerance of 0.1 lux), 75 R or L, 50 R or L, 25 R or L, and in the entire area of zone IV which is not more than 22.5 cm above line 25 R and 25 L;

3.2.2. and if, for the driving beam, HV being situated within the isolux 0.75 E_{max} a tolerance of 20 per cent is observed for the photometric values.[1]

4. If the results of the tests described in paragraph 3 above do not satisfy the requirements, the tests for the headlamp in question shall be repeated with another standard filament lamp.

5. See also annex 5, paragraph 3 and, if applicable, annex 6, paragraph 3, to this Regulation.

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[1] The sole purpose of the check prescribed in paragraph 6.3.2.1. of this Regulation with respect to the maximum value (16) of the ratio between the maximum illumination of the driving beam and the illumination at point 75 R (or 75 L) is to determine whether the type of headlamp has the desired characteristics; no such check need be made in verifying conformity of production.

Annex 3

EXAMPLES OF ARRANGEMENTS OF APPROVAL MARKS

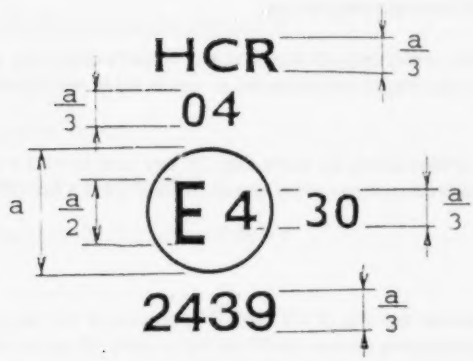
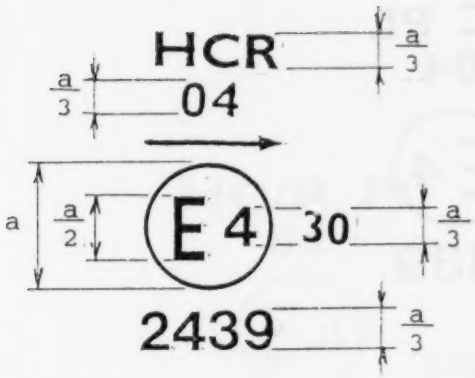


Figure 1

The device bearing the approval mark shown above is a headlamp approved in the Netherlands (E4), under approval number 2439, meeting the requirements of this Regulation, as amended by the 04 series of amendments (04), in respect of both the passing beam and the driving beam (HCR) and is designed for right-hand traffic only.

The number 30 indicates that the maximum luminous intensity of the driving beam is between 86,250 and 111,250 candelas.

Note: The approval number and additional symbols must be placed close to the circle and either above or below the letter "E" or to left or right of that letter. The digits of the approval number must be on the same side of the "E" and face in the same direction. The use of Roman numerals as approval numbers should be avoided so as to prevent any confusion with other symbols.



a = 12 mm min.

Figure 2

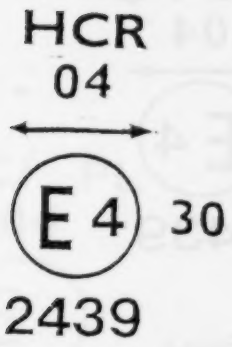


Figure 3 a

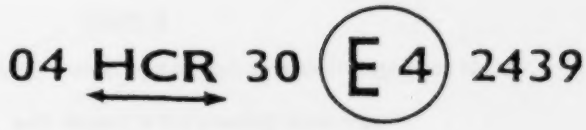


Figure 3b

The headlamp bearing the above approval mark meets the requirements of this Regulation in respect of both the passing beam and the driving beam and is designed:

For left-hand traffic only. | For both traffic systems by means of an appropriate adjustment of the setting of the optical unit or the filament lamp on the vehicle.

Figure 4

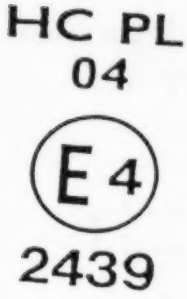


Figure 5

The headlamp bearing the above approval mark is a headlamp incorporating the lens of plastic material meeting the requirements of this Regulation in respect of the passing beam only and is designed:

For both traffic systems.	For right-hand traffic only.

Figure 6

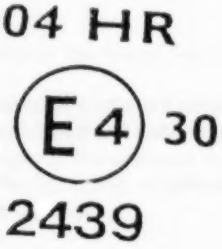


Figure 7

The headlamp bearing the above approval mark is a headlamp meeting the requirements of this Regulation:

In respect of the passing beam only and is designed for left-hand traffic only.	In respect of the driving beam only.

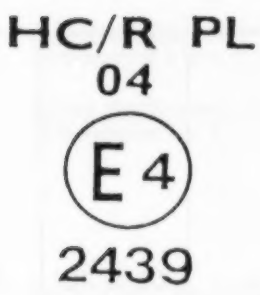


Figure 8

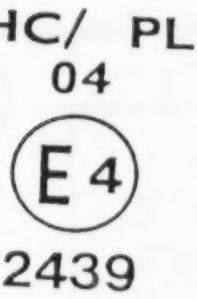


Figure 9

Identification of a headlamp incorporating the lens of plastic material meeting the requirements of Regulation No. 8

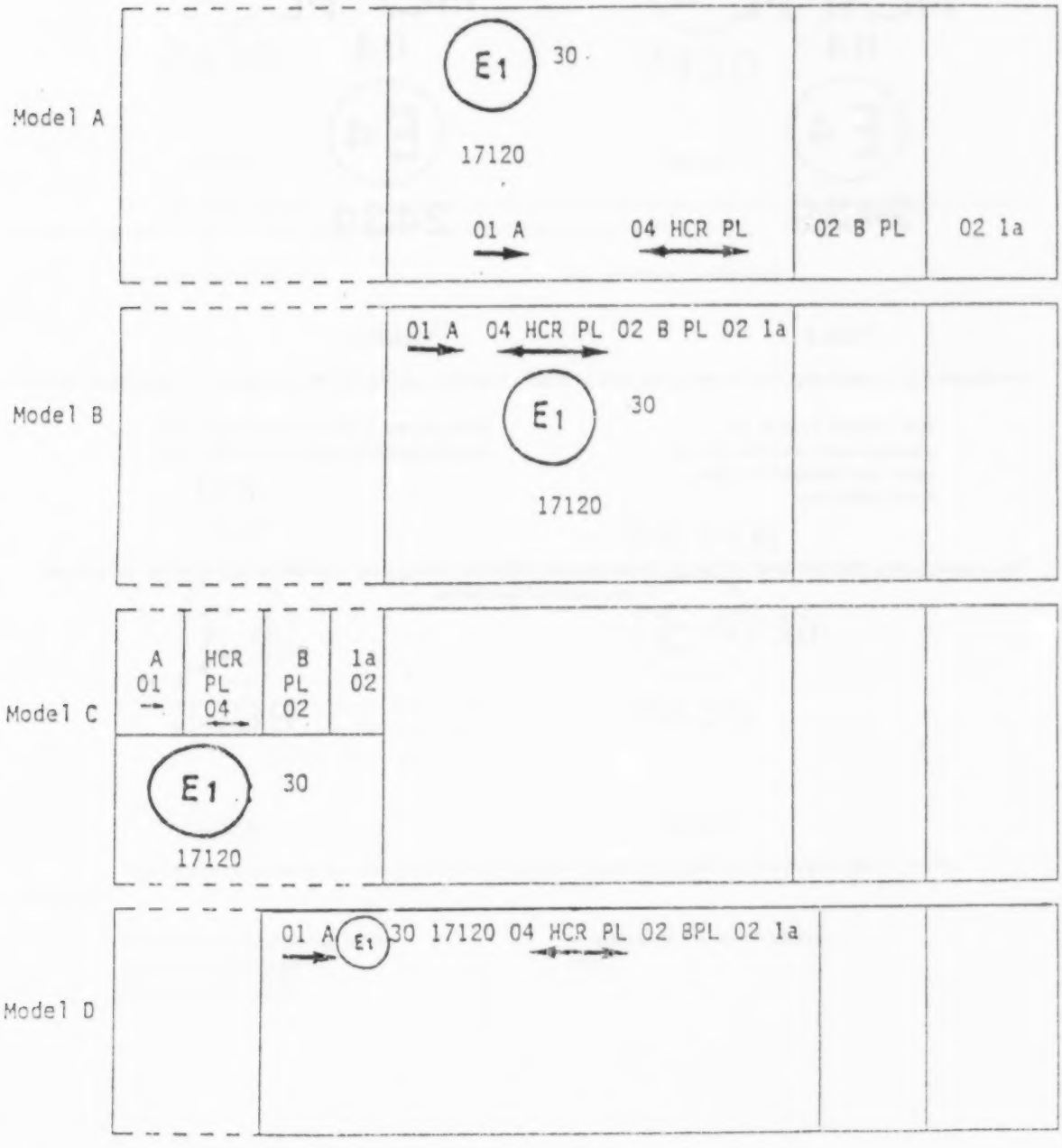
With respect to both the passing beam and the driving beam and desiged for right-hand traffic only.	I	With respect to the passing beam only and designed for right-hand traffic only.

The passing lamp filament shall not be lit simultaneously with the driving lamp filament and/or another reciprocally incorporated headlamp.

Simplified marking for grouped, combined or reciprocally incorporated lamps

Figure 10

(The vertical and horizontal lines schematize the shape of the light-signalling device. They are part of the approval mark.)



Note: The four examples above correspond to a lighting device bearing an approval mark comprising:

A front position lamp approved in accordance with the 01 series of amendments to Regulation No. 7,

A headlamp with a passing beam designed for right- and left-hand traffic and a driving beam with a maximum intensity comprised between 86,250 and 111,250 candelas (as indicated by the number 30), approved in accordance with the 04 series of amendments to Regulation No. 8 and incorporating a lens of plastic material,

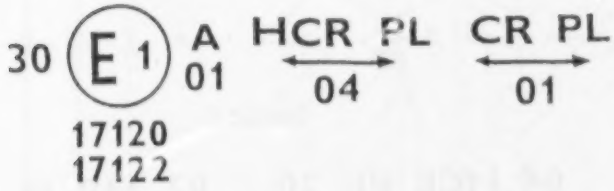
A front fog lamp approved in accordance with the 02 series of amendments to Regulation No. 19 and incorporating a lens of plastic material,

A front direction indicator lamp of category 1a approved in accordance with the 02 series of amendments to Regulation No. 6.

Figure 11

Lamp reciprocally incorporated with a headlamp

Example 1



The above example corresponds to the marking of a lens of plastic material intended to be used in different types of headlamps, namely:

Either A headlamp with a passing beam designed for both traffic systems and a driving beam with a maximum luminous intensity comprised between 86,250 and 111,250 candelas (as indicated by the number 30), approved in Germany (E1) in accordance with the requirements of Regulation No. 8 as amended by the 04 series of amendments,

which is reciprocally incorporated with

A front position lamp approved in accordance with the 01 series of amendments to Regulation No. 7;

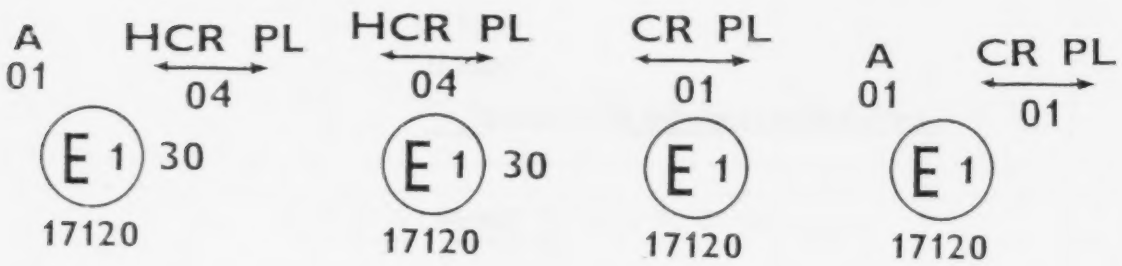
Or A headlamp with a passing beam designed for both traffic systems and a driving beam, approved in Germany (E1) in accordance with the requirements of Regulation No. 1 as amended by the 01 series of amendments,

which is reciprocally incorporated with

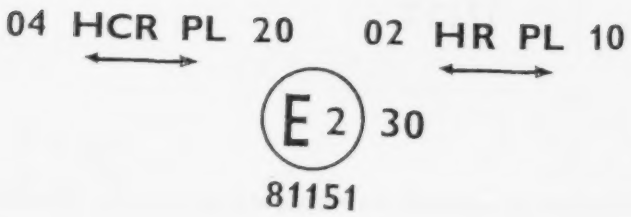
The same front position lamp as above;

Or even either of the above-mentioned headlamps approved as a single lamp.

The main body of the headlamp shall bear the only valid approval number, for instance:



Example 2



The above example corresponds to the marking of a lens of plastic material used in a unit of two headlamps approved in France (E2) under approval number 81151, consisting of:

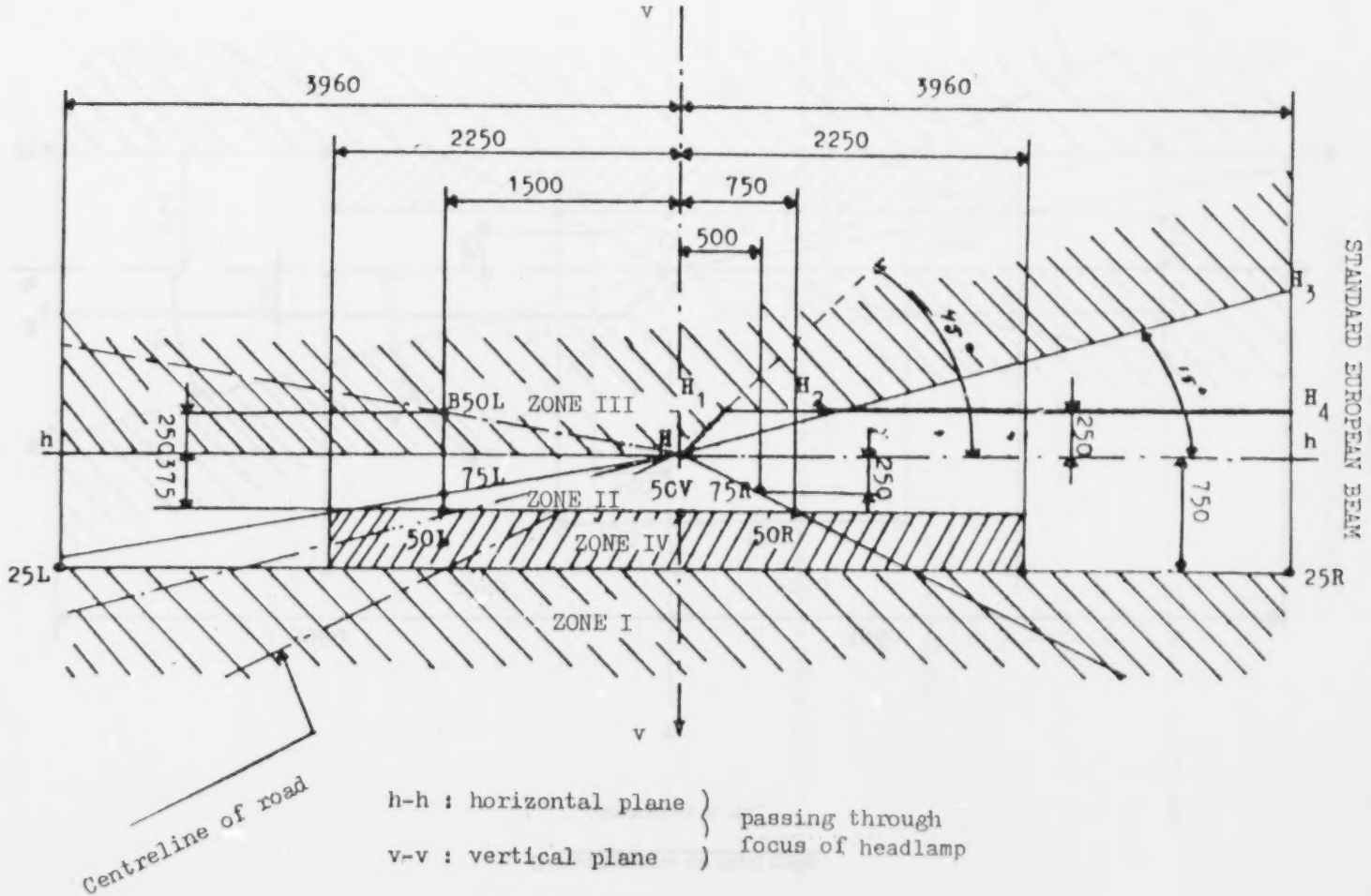
A headlamp emitting a passing beam designed for both traffic systems and a driving beam with a maximum luminous intensity between x and y candelas, meeting the requirements of Regulation No. 8, and

A headlamp emitting a driving beam for both traffic systems with a maximum luminous intensity comprised between w and z candelas, meeting the requirements of Regulation No. 20, the maximum luminous intensity of the driving beams as a whole being comprised between 86,250 and 111,250 candelas.

Annex 4

MEASURING SCREEN

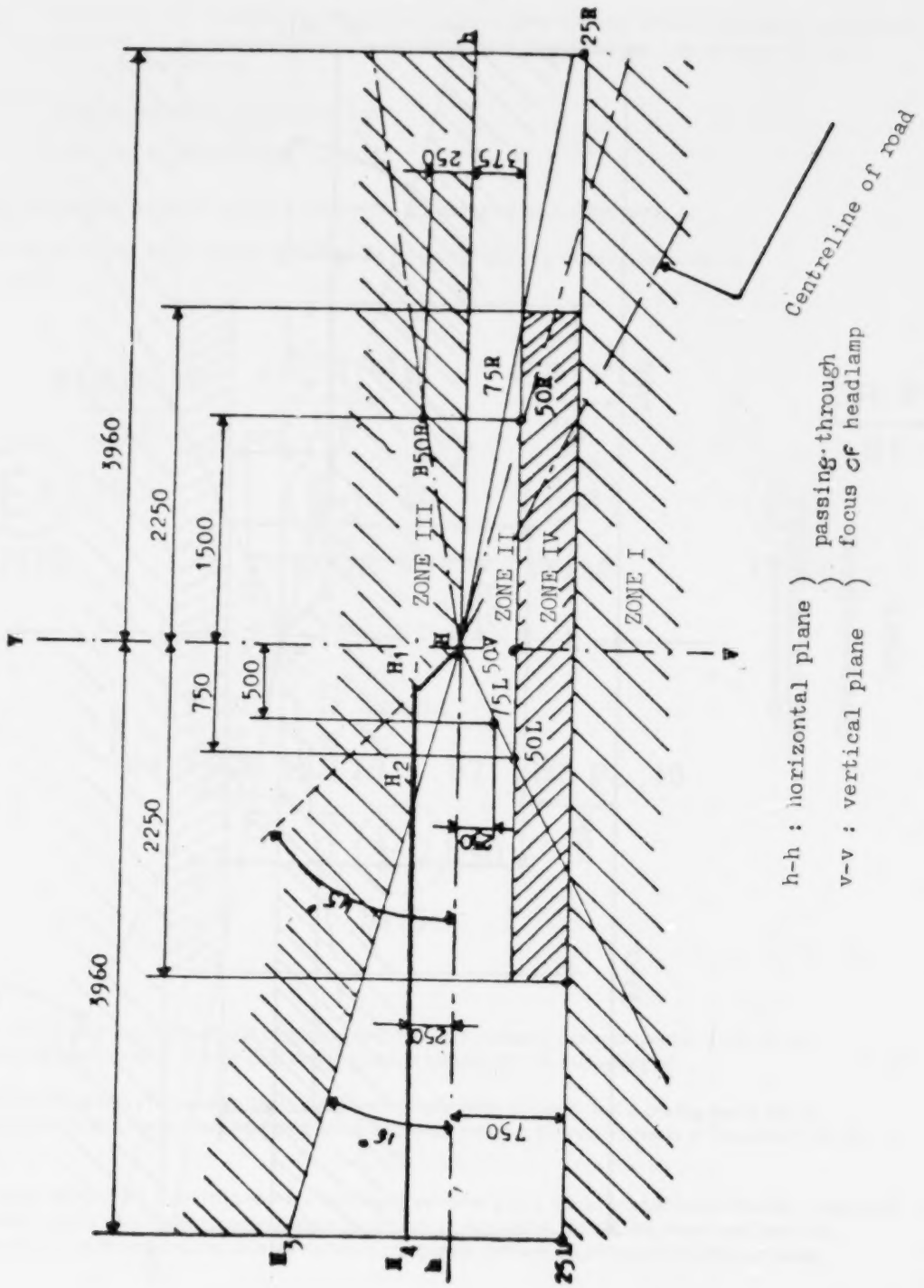
A. Headlamp for right-hand traffic
(dimensions in mm)



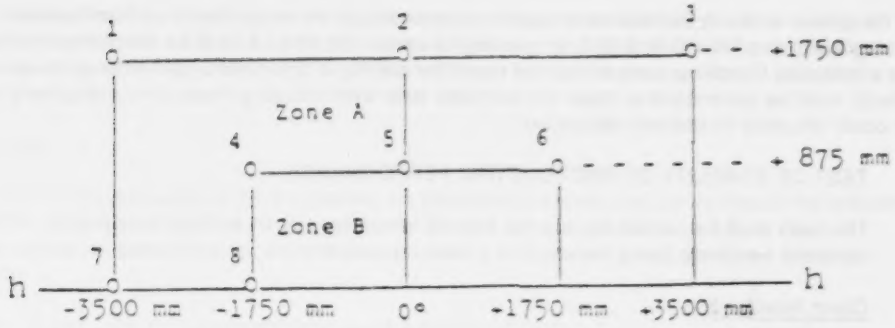
B. Headlamp for left-hand traffic

(dimensions in mm)

STANDARD EUROPEAN BEAM



C. Measuring points for illumination values



Note: Figure C shows the measuring points for right-hand traffic.
Points 7 and 8 move to their correponding location at the right-hand side of the picture for left-hand traffic.

Annex 5

TESTS FOR STABILITY OF PHOTOMETRIC PERFORMANCE OF HEADLAMPS IN OPERATION

TESTS ON COMPLETE HEADLAMPS

Once the photometric values have been measured according to the requirements of this Regulation, in points for E_{max} for driving beam and HV, 50 R, B 50 L for passing beam (or HV, 50 L, B 50 R for headlamps designed for left-hand traffic) a complete headlamp sample shall be tested for stability of photometric performance in operation. 'Complete headlamp' shall be understood to mean the complete lamp itself including those surrounding body parts and lamps which could influence its thermal dissipation.

1. TEST OF STABILITY OF PHOTOMETRIC PERFORMANCE

The tests shall be carried out in a dry and still atmosphere at an ambient temperature of 23° C ± 5°C, the complete headlamp being mounted on a base representing the correct installation on the vehicle.

1.1. Clean Headlamp

The headlamp shall be operated for 12 hours as described in subparagraph 1.1.1. and checked as prescribed in subparagraph 1.1.2.

1.1.1. Test procedure

The headlamp shall be operated for a period according to the specified time, so that:

1.1.1.1. (a) in the case where only one lighting function (driving or passing beam) is to be approved, the corresponding filament is lit for the prescribed time, [2]

(b) in the case of a reciprocally incorporated passing lamp and driving lamp (dual filament lamp or two filament lamps):

If the applicant declares that the headlamp is to be used with a single filament lit, [1] the test shall be carried out in acordance with this condition, activating[2] each specified function successively for half the time specified in paragraph 1.1.,

In all other cases,[1, 2] the headlamp shall be subjected to the following cycle until the time specified is reached:

15 minutes, passing-beam filament lit

5 minutes, all filaments lit

(c) in the case of grouped lighting functions all the individual functions shall be lit simultaneously for the time specified for individual lighting functions (a) also taking into account the use of reciprocally incorporated lighting functions (b), according to the manufacturer's specifications.

1.1.1.2. Test voltage

The voltage shall be adjusted so as to supply 90 per cent of the maximum wattage specified in the Regulation for filament lamps (Regulation No. 37). The applied wattage shall in all cases comply with the corresponding value of a filament lamp 12 V rated voltage, except if the applicant for approval specifies that the headlamp

---

[2] When the tested headlamp is grouped and/ or reciprocally incorporated with signalling lamps, the latter shall be lit for the duration of the test. In the case of a direction indicator lamp, it shall be lit in flashing operation mode with an on/off time ratio of approximately one to one.

[1] Should two or more lamp filaments be simultaneously lit when headlamp flashing is used, this shall not be considered as being normal use of the filaments simultaneously.

may be used at a different voltage. In the latter case, the test shall be carried out with the filament lamp whose wattage is the highest that can be used.

1.1.2. Test results

1.1.2.1. Visual inspection

Once the headlamp has been stabilized to the ambient temperature, the headlamp lens and the external lens, if any, shall be cleaned with a clean, damp cotton cloth. It shall then be inspected visually, no distortion, deformation, cracking or change in colour of either the headlamp lens or the external lens, if any, shall be noticeable.

1.1.2.2. Photometric test

To comply with the requirements of this Regulation, the photometric values shall be verified in the following points:

Passing-beam:

50 R - B 50 L - HV for headlamps designed for right-hand traffic,
50 L - B 50 R - HV for headlamps designed for left-hand traffic.

Driving beam:

Point of E_{max}

Another aiming may be carried out to allow for any deformation of the headlamp base due to heat (the change of the position of the cut-off line is covered in paragraph 2 of this annex.

A 10 per cent discrepancy between the photometric characteristics and the values measured prior to the test is permissible including the tolerances of the photometric procedure.

1.2. Dirty headlamp

After being tested as specified in subparagraph 1.1. above, the headlamp shall be operated for one hour as described in subparagraph 1.1.1., after being prepared as prescribed in subparagraph 1.2.1., and checked as prescribed in subparagraph 1.1.2.

1.2.1. Preparation of the headlamp

1.2.1.1. Test mixture

The mixture of water and polluting agent to be applied to the headlamp shall be composed of nine parts (by weight) of silica sand with a grain size distributed between 0 and 100 µ m, one part (by weight) of vegetal carbon dust of a grain size distributed between 0 and 100 µm, 0.2 part (by weight) of NaCMC [2] and an appropriate quantity of distilled water, the conductivity of which is lower than 1 mS/m for the purpose of this test.

The mixture must not be more than 14 days old.

1.2.1.2. Application of the test mixture to the headlamp

The test mixture shall be uniformly applied to the entire light emitting surface of the headlamp and then left to dry. This procedure shall be repeated until the illuminating value has dropped to 15-20 per cent of the values measured for each following point under the conditions described in paragraph 1 above:

---

[2] NaCMC represents the sodium salt of carboxymethylcellulose, customarily referred to as CMC. The NaCMC used in the dirt mixture shall have a degree of substitution (DS) of 0.6-0.7 and a viscosity of 200-300 cP for a 2 per cent solution at 20°C.

E_{max} in driving beam for a driving/passing lamp,
E_{max} in driving beam for a driving lamp only,

50 R and 50 V [3] for a passing lamp only, designed for right-hand traffic,
50 L and 50 V [4] for a passing lamp only, designed for left-hand traffic.

1.2.1.3. Measuring equipment

The measuring equipment shall be equivalent to that used during headlamp approval tests. A standard (reference) filament lamp shall be used for the photometric verification.

2. TEST FOR CHANGE IN VERTICAL POSITION OF THE CUT-OFF LINE UNDER THE INFLUENCE OF HEAT

This test consists of verifying that the vertical drift of the cut-off line under the influence of heat does not exceed a specified value for an operating passing lamp.

The headlamp tested in accordance with paragraph 1. shall be subjected to the test described in paragraph 2.1. without being removed from or readjusted in relation to its test fixture.

2.1. Test

The test shall be carried out in a dry and still atmosphere at an ambient temperature of 23°C ± 5°C.

Using a mass production filament lamp which has been aged for at least one hour the headlamp shall be operated on passing beam without being dismounted from or readjusted in relation to its test fixture. (For the purpose of this test, the voltage shall be adjusted as specified in paragraph 1.1.1.2.) The position of the cut-off line in its horizontal part (between vv and the vertical line passing through point B 50 R for left-hand traffic or B 50 L for right-hand traffic) shall be verified 3 minutes (r_3) and 60 minutes (r_{60}) respectively after operation.

The measurement of the variation in the cut-off line position as desribed above shall be carried out by any method giving acceptable accuracy and reproducible results.

2.2. Test results

2.2.1. The result expressed in milliradians (mrad) shall be considered as acceptable when the absolute value $\Delta r_i = / r_3 - r_{60} /$ recorded on the headlamp is not more than 1.0 mrad ($\Delta r_i \leq 1.0$ mrad).

2.2.2. However, if this value is more than 1.0 mrad but not more than 1.5 mrad (1.0 mrad < $\Delta r_i \leq 1.5$ mrad) a second headlamp shall be tested as described in paragraph 2.1. after being subjected three consecutive times to the cycle as described below, in order to stabilize the position of mechanical parts of the headlamp on a base representative of the correct installation on the vehicle:

Operation of the passing lamp for one hour (the voltage shall be adjusted as specified in paragraph 1.1.1.2.).

Period of rest for one hour.

The headlamp type shall be considered as acceptable if the mean value of the absolute values Δr_i measured on the first sample and Δr_{ii} measured on the second sample is not more than 1.0 mrad.

$$\left(\frac{\Delta r_i + \Delta r_{ii}}{2} \leq 1.0 \text{ mrad} \right)$$

[3] 50 V is situated 375 mm below HV on the vertical line v-v on the screen at 25 m distance.

3. CONFORMITY OF PRODUCTION

One of the sampled headlamps shall be tested according to the procedure described in paragraph 2.1. after being subjected three consecutive times to the cycle described in paragraph 2.2.2.

The headlamp shall be considered as acceptable if Δr does not exceed 1.5 mrad.

If this value exceeds 1.5 mrad but is not more than 2.0 mrad, a second headlamp shall be subjected to the test after which the mean of the absolute values recorded on both samples shall not exceed 1.5 mrad.

Annex 6

REQUIREMENTS FOR LAMPS INCORPORATING LENSES OF PLASTIC MATERIAL
- TESTING OF LENS OR MATERIAL SAMPLES AND OF COMPLETE LAMPS

1. GENERAL SPECIFICATIONS

1.1. The samples supplied pursuant to paragraph 2.2.4 of Regulations Nos. 1, 8, 19, 20 or paragraph 3.2.4 of Regulations Nos. 5, 31, 57, 72 shall satisfy the specifications indicated in paragraphs 2.1 to 2.5 below.

1.2 The two samples of complete lamps supplied pursuant to paragraph 2.2.3 of Regulations Nos. 1, 8, 19, 20 or paragraph 3.2.3 of Regulations Nos. 5, 31, 57, 72 and incorporating lenses of plastic material shall, with regard to the lens material, satisfy the specifications indicated in paragraph 2.6 below.

1.3. The samples of lenses of plastic material or samples of material shall be subjected, with the reflector to which they are intended to be fitted (where applicable), to approval tests in the chronological order indicated in table A reproduced in appendix 1 to this annex.

1.4. However, if the lamp manufacturer can prove that the product has already passed the tests prescribed in paragraphs 2.1-2.5 below, or the equivalent tests pursuant to another Regulation, those tests need not be repeated; only the tests prescribed in appendix 1, table B, shall be mandatory.

2. TESTS

2.1. Resistance to temperature changes

2.1.1. Tests

Three new samples (lenses) shall be subjected to five cycles of temperature and humidity (RH = relative humidity) change in accordance with the following programme:

3 hours at 40°C ± 2°C and 85-95 per cent RH;

1 hour at 23°C ± 5°C and 60-75 per cent RH;

15 hours at -30°C ± 2°C;

1 hour at 23°C ± 5°C and 60-75 per cent RH;

3 hours at 80°C ± 2°C;

1 hour at 23°C ± 5°C and 60-75 per cent RH;

Before this test, the samples shall be kept at 23°C ± 5°C and 60-75 per cent RH for at least four hours.

Note: The periods of one hour at 23°C ± 5°C shall include the periods of transition from one temperature to another which are needed in order to avoid thermal shock effects.

2.1.2. Photometric measurements

2.1.2.1. Method

Photometric measurements shall be carried out on the samples before and after the test.

These measurements shall be made using a standard lamp, at the following points:

B 50 L and 50 R for the passing beam of a passing lamp or a passing/driving lamp (B 50 R and 50 L in the case of headlamps intended for left-hand traffic);

E_{max} route for the driving beam of a driving lamp or a passing/driving lamp;

HV and E_{max} zone D for a front fog lamp.

2.1.2.2. Results

The variation between the photometric values measured on each sample before and after the test shall not exceed 10 per cent including the tolerances of the photometric procedure.

2.2. Resistance to atmospheric and chemical agents

2.2.1. Resistance to atmospheric agents

Three new samples (lenses or samples of material) shall be exposed to radiation from a source having a spectral energy distribution similar to that of a black body at a temperature between 5,500K and 6,000K. Appropriate filters shall be placed between the source and the samples so as to reduce as far as possible radiations with wave lengths smaller than 295 nm and greater than 2,500 nm. The samples shall be exposed to an energetic illumination of 1,200 W/m^2 ± 200 W/m^2 for a period such that the luminous energy that they receive is equal to 4,500 MJ/m^2 ± 200 MJ/m^2. Within the enclosure, the temperature measured on the black panel placed on a level with the samples shall be 50°C ± 5°C. In order to ensure a regular exposure, the samples shall revolve around the source of radiation at a speed between 1 and 5 1/min.

The samples shall be sprayed with distilled water of conductivity lower than 1 mS/m at a temperature of 23°C ± 5°C, in accordance with the following cycle:

spraying: 5 minutes;
drying: 25 minutes.

2.2.2. Resistance to chemical agents

After the test described in paragraph 2.2.1. above and the measurement described in paragraph 2.2.3.1. below have been carried out, the outer face of the said three samples shall be treated as described in paragraph 2.2.2.2. with the mixture defined in paragraph 2.2.2.1 below.

2.2.2.1. Test mixture

The test mixture shall be composed of 61.5 per cent n-heptane, 12.5 per cent toluene, 7.5 per cent ethyl tetrachloride, 12.5 per cent trichlorethylene and 6 per cent xylene (volume per cent).

2.2.2.2. Application of the test mixture

Soak a piece of cotton cloth (as per ISO 105) until saturation with the mixture defined in paragraph 2.2.2.1. above and, within 10 seconds, apply it for 10 minutes to the outer face of the sample at a pressure of 50 N/cm^2, corresponding to an effort of 100 N applied on a test surface of 14 x 14 mm.

During this 10-minute period, the cloth pad shall be soaked again with the mixture so that the composition of the liquid applied is continuously identical with that of the test mixture prescribed.

During the period of application, it is permissible to compensate the pressure applied to the sample in order to prevent it from causing cracks.

2.2.2.3. Cleaning

At the end of the application of the test mixture, the samples shall be dried in the open air and then washed with the solution described in paragraph 2.3. (Resistance to detergents) at 23°C ± 5°C.

Afterwards the samples shall be carefully rinsed with distilled water containing not more than 0.2 per cent impurities at 23°C ± 5°C and then wiped off with a soft cloth.

2.2.3. Results

2.2.3.1. After the test of resistance to atmospheric agents, the outer face of the samples shall be free from cracks, scratches, chipping and deformation, and the mean variation in transmission

$\Delta t = \frac{T2 - T3}{T_2}$, measured on the three samples according to the

procedure described in appendix 2 to this annex shall not exceed 0.020 ($\Delta t_m \leq 0.020$).

2.2.3.2. After the test of resistance to chemical agents, the samples shall not bear any traces of chemical staining likely to cause a variation of flux diffusion, whose mean variation

$\Delta d = \frac{T5 - T4}{T_2}$, measured on the three samples according to the

procedure described in appendix 2 to this annex shall not exceed 0.020 ($\Delta d_m \leq 0.020$).

2.3. Resistance to detergents and hydrocarbons

2.3.1. Resistance to detergents

The outer face of three samples (lenses or samples of material) shall be heated to 50°C ± 5°C and then immersed for five minutes in a mixture maintained at 23°C ± 5°C and composed of 99 parts distilled water containing not more than 0.02 per cent impurities and one part alkylaryl sulphonate.

At the end of the test, the samples shall be dried at 50°C ± 5°C. The surface of the samples shall be cleaned with a moist cloth.

2.3.2. Resistance to hydrocarbons

The outer face of these three samples shall then be lightly rubbed for one minute with a cotton cloth soaked in a mixture composed of 70 per cent n-heptane and 30 per cent toluene (volume per cent), and shall then be dried in the open air.

2.3.3. Results

After the above two tests have been performed successively, the mean value of the variation in transmission

$\Delta t = \frac{T2 - T3}{T_2}$, measured on the three samples according to the

procedure described in appendix 2 to this annex shall not exceed 0.010 ($\Delta t_m \leq 0.010$).

2.4. Resistance to mechanical deterioration

2.4.1. Mechanical deterioration method

The outer face of the three new samples (lenses) shall be subjected to the uniform mechanical deterioration test by the method described in appendix 3 to this annex.

2.4.2. Results

After this test, the variations:

in transmission: $\Delta t = \frac{T2 - T3}{T_2}$

and in diffusion: $\Delta d = \frac{T5 - T4}{T_2}$

shall be measured according to the procedure described in appendix 2 in the area specified in paragraph 2.2.4 above. The mean value of the three samples shall be such that: $\Delta t_m \leq 0.100$;

$\Delta d_m \leq 0.050$.

2.5. Test of adherence of coatings, if any

2.5.1. Preparation of the sample

A surface of 20 mm x 20 mm in area of the coating of a lens shall be cut with a razor blade or a needle into a grid of squares approximately 2 mm x 2 mm. The pressure on the blade or needle shall be sufficient to cut at least the coating.

2.5.2. Description of the test

Use an adhesive tape with a force of adhesion of 2 N/(cm of width) $\pm$ 20 per cent measured under the standardized conditions specified in appendix 4 to this annex. This adhesive tape, which shall be at least 25 mm wide, shall be pressed for at least five minutes to the surface prepared as prescribed in paragraph 2.5.1.

Then the end of the adhesive tape shall be loaded in such a way that the force of adhesion to the surface considered is balanced by a force perpendicular to that surface. At this stage, the tape shall be torn off at a constant speed of 1.5 m/s $\pm$ 0.2 m/s.

2.5.3. Results

There shall be no appreciable impairment of the gridded area. Impairments at the intersections between squares or at the edges of the cuts shall be permitted, provided that the impaired area does not exceed 15 per cent of the gridded surface.

2.6. Tests of the complete headlamp incorporating a lens of plastic material

2.6.1. Resistance to mechanical deterioration of the lens surface

2.6.1.1. Tests

The lens of lamp sample No. 1 shall be subjected to the test described in paragraph 2.4.1. above.

2.6.1.2. Results

After the test, the results of photometric measurements carried out on the headlamp in accordance with this Regulation shall not exceed by more than 30 per cent the maximum values prescribed at points B 50 L and HV and not be more than 10 per cent below the minimum values prescribed at point 75 R (in the case of headlamps intended for left-hand traffic, the points to be considered are B 50 R, HV and 75 L), in the case of front fog lamps this requirement shall be applied to zones A and B only.

2.6.2. Test of adherence of coatings, if any

The lens of lamp sample No. 2 shall be subjected to the test described in paragraph 2.5. above.

3. VERIFICATION OF THE CONFORMITY OF PRODUCTION

3.1. With regard to the materials used for the manufacture of lenses, the lamps of a series shall be recognized as complying with this Regulation if:

3.1.1. After the test for resistance to chemical agents and the test for resistance to detergents and hydrocarbons, the outer face of the samples exhibits no cracks, chipping or deformation visible to the naked eye (see paragraphs 2.2.2, 2.3.1 and 2.3.2);

3.1.2. After the test described in paragraph 2.6.1.1, the photometric values at the points of measurement considered in paragraph 2.6.1.2 are within the limits prescribed for conformity of production by this Regulation.

3.2. If the test results fail to satisfy the requirements, the tests shall be repeated on another sample of headlamps selected at random.

Annex 6 - Appendix 1

CHRONOLOGICAL ORDER OF APPROVAL TESTS

A. Tests on plastic materials (lenses or samples of material supplied pursuant to paragraph 2.2.4. (Regulations Nos. 1, 8, 19, 20; paragraph 3.2.4. in Regulations Nos. 5, 31, 57, 72) of this Regulation)

Samples	Lenses or samples of material						Lenses						
Tests	1	2	3	4	5	6	7	8	9	10	11	12	13
1.1. Limited photometry (para. 2.1.2.)										x	x	x	
1.1.1. Temperature change (para. 2.1.1.)										x	x	x	
1.2. Limited photometry (para. 2.1.2.)										x	x	x	
1.2.1. Transmission measurement	x	x	x	x	x	x	x	x	x				
1.2.2. Diffusion measurement	x	x	x				x	x	x				
1.3. Atmospheric agents (para. 2.2.1.)	x	x	x										
1.3.1. Transmission measurement	x	x	x										
1.4. Chemical agents (para. 2.2.2.)	x	x	x										
1.4.1. Diffusion measurement	x	x	x										
1.5. Detergents (para. 2.3.1.)				x	x	x							
1.6. Hydrocarbons (para. 2.3.2.)				x	x	x							
1.6.1. Transmission measurement				x	x	x							
1.7. Deterioration (2.4.1.)							x	x	x				
1.7.1. Transmission measurement							x	x	x				
1.7.2. Diffusion measurement							x	x	x				
1.8. Adherence (para. 2.5.)													x

B. Tests on complete headlamps (supplied pursuant to paragraph 2.2.3 (Regulations Nos. 1, 8, 19, 20; paragraph 3.2.3 in Regulations Nos. 5, 31, 57, 72) of this Regulation)

Tests	Complete headlamp	
	Sample No.	
	1	2
2.1. Deterioration (para. 2.6.1.1.)	x	
2.2. Photometry (para. 2.6.1.2.)	x	
2.3. Adherence (para. 2.6.2.)		x

Annex 6 - Appendix 2

METHOD OF MEASUREMENT OF THE DIFFUSION AND TRANSMISSION OF LIGHT

1. EQUIPMENT (see figure)

The beam of a collimator K with a half divergence $\frac{\beta}{2} = 17.4 \times 10^{-4}$ rd

is limited by a diaphragm D_T with an opening of 6 mm against which the sample stand is placed.

A convergent achromatic lens L_2, corrected for spherical aberrations, links the diaphragm D_T with the receiver R; the diameter of the lens L_2 shall be such that it does not diaphragm the light diffused by the sample in a cone with a half top angle of $\beta/2 = 14°$.

An annular diaphragm D_D with angles $\frac{\alpha}{2} = 1°$ and $\frac{\alpha_{max}}{2} = 12°$ is

placed in an image focal plane of the lens L_2.

The non-transparent central part of the diaphragm is necessary in order to eliminate the light arriving directly from the light source. It shall be possible to remove the central part of the diaphragm from the light beam in such a manner that it returns exactly to its original position.

The distance L_2 D_T and the focal length F_2 [1] of the lens L_2 shall be so chosen that the image of D_T completely covers the receiver R.

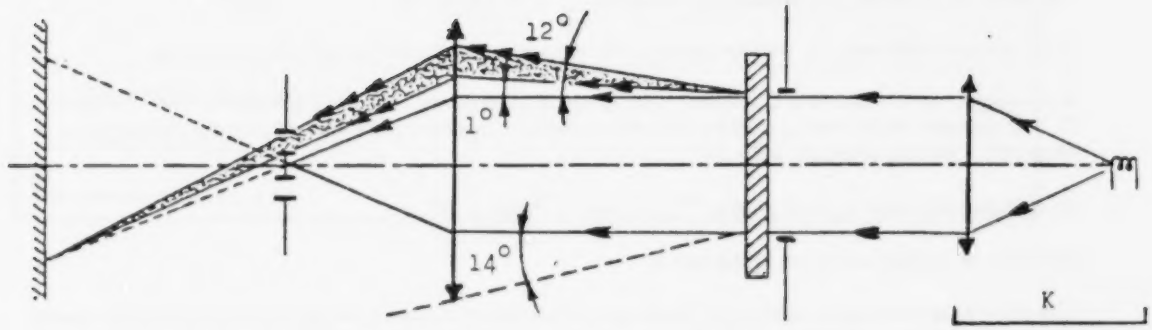
When the initial incident flux is referred to 1,000 units, the absolute precision of each reading shall be better than 1 unit.

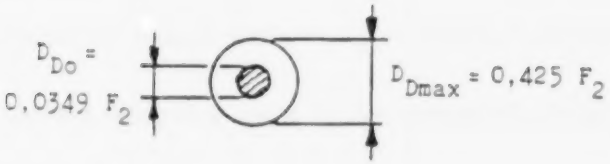
2. MEASUREMENTS

The following readings shall be taken:

Reading	With sample	With central part of D_D	Quantity represented
T_1	no	no	Incident flux in initial reading
T_2	yes (before test)	no	Flux transmitted by the new material in a field of 24°C
T_3	yes (after test)	no	Flux transmitted by the tested material in a field of 24°C
T_4	yes (before test)	yes	Flux diffused by the new material
T_5	yes (after test)	yes	Flux diffused by the tested material

[1] For L_2 it is recommended to use a focal distance of about 80 mm.


12°
1°
14°
K


D_{Do} =
0,0349 F_2
D_{Dmax} = 0,425 F_2

R
F_2
L_2
L_1
D_D
D_T

Annex 6 - Appendix 3

SPRAY TESTING METHOD

1. Test equipment

1.1. Spray gun

The spray gun used shall be equipped with a nozzle 1.3 mm in diameter allowing a liquid flow rate of 0.24 ± 0.02 1/minute at an operating pressure of 6.0 bars - 0, + 0.5 bar.

Under these operation conditions the fan pattern obtained shall be 170 mm ± 50 mm in diameter on the surface exposed to deterioration, at a distance of 380 mm ± 10 mm from the nozzle.

1.2. Test mixture

The test mixture shall be composed of:

Silica sand of hardness 7 on the Mohr scale, with a grain size between 0 and 0.2 mm and an almost normal distribution, with an angular factor of 1.8 to 2;

Water of hardness not exceeding 205 g/m^3 for a mixture comprising 25 g of sand per litre of water.

2. Test

The outer surface of the lamp lenses shall be subjected once or more than once to the action of the sand jet produced as described above. The jet shall be sprayed almost perpendicular to the surface to be tested.

The deterioration shall be checked by means of one or more samples of glass placed as a reference near the lenses to be tested. The mixture shall be sprayed until the variation in the diffusion of light on the sample or samples measured by the method described in appendix 2, is such that:

$$\Delta d = \frac{T5 - T4}{T_2} = 0.0250 \pm 0.0025$$

Several reference samples may be used to check that the whole surface to be tested has deteriorated homogeneously.

Annex 6 - Appendix 4

ADHESIVE TAPE ADHERENCE TEST

1. PURPOSE

This method allows to determine under standard conditions the linear force of adhesion of an adhesive tape to a glass plate.

2. PRINCIPLE

Measurement of the force necessary to unstick an adhesive tape from a glass plate at an angle of 90°.

3. SPECIFIED ATMOSPHERIC CONDITIONS

The ambient conditions shall be at 23°C ± 5°C and 65 ± 15 per cent relative humidity (RH).

4. TEST PIECES

Before the test, the sample roll of adhesive tape shall be conditioned for 24 hours in the specified atmosphere (see para. 3 above).

Five test pieces each 400 mm long shall be tested from each roll. These test pieces shall be taken from the roll after the first three turns were discarded.

5. PROCEDURE

The test shall be under the ambient conditions specified in paragraph 3.

Take the five test pieces while unrolling the tape radially at a speed of approximately 300 mm/s, then apply them within 15 seconds in the following manner:

Apply the tape to the glass plate progressively with a slight lengthwise rubbing movement of the finger, without excessive pressure, in such a manner as to leave no air bubble between the tape and the glass plate.

Leave the assembly in the specified atmospheric conditions for 10 minutes.

Unstick about 25 mm of the test piece from the plate in a plane perpendicular to the axis of the test piece.

Fix the plate and fold back the free end of the tape at 90°. Apply force in such a manner that the separation line between the tape and the plate is perpendicular to this force and perpendicular to the plate.

Pull to unstick at a speed of 300 mm/s ± 30 mm/s and record the force required.

6. RESULTS

The five values obtained shall be arranged in order and the median value taken as the result of the measurement. This value shall be expressed in Newtons per centimetre of width of the tape.